

VARN Kompac®

PATENT PENDING

Mfg. by GRAPH TECH, INC.

Exclusive Distributor VARN PRODUCTS CO., INC.

TECHNICAL and SERVICE BULLETIN

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DESIGN CHANGE MODEL AB 5060 KOMPAC II

It has come to our attention that the small arm on the end of the form roller night latch shaft, which is pinned, can vary as much as 1/8". Because of this, we have encountered problems in allowing the night latch shaft to release completely forward in order to drop the form rollers to the plate cylinder. Because of this variance in original manufactured equipment, we have allowed extra tolerance in the positive stop assembly of the Kompac II Mounting Bracket Kit.

This new design incorporates an additional 1/4" slot in the positive stop assembly. In addition, the small linkage assembly which connects the positive stop assembly with the form linkage, has also been modified to clear the eccentric shaft which protrudes from the end of the positive stop assembly.

If you are encountering problems in this particular area, the normal complaint from the customer will be a variation in form roller bead lines. If you suspect a problem with the linkage, this simple test can be made:

1. Remove all handles from the operator's side of the machine and remove side cover.
2. Replace single lever control arm and move single lever control to the ink position (3rd position from right).
3. Remove nut and linkage eccentric from linkage assembly. When removing eccentric, notice if form roller arm moves forward (towards the feed table) when eccentric screw is removed from linkage.
4. If form roller arm moves forward more than 1/4", you will have to replace the positive stop assembly and the short linkage with the new design.
5. Replace all linkages and readjust linkage eccentric as per Installation Instructions Page 16, Letter "E".
6. Call Graph Tech and order Retrofit Kit No. 1. This kit will include a new positive stop assembly, a new short linkage, one "C" clip and one roll pin. This Retrofit Kit will be shipped "No Charge".

See photo on other side...